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CONTRACT DATA REQUIREMENTS LIST

(1 Data Item)

Form Approved OMB No. 0704-0188

17. PRICE GROUP

18. ESTIMATED TOTAL PRICE

Public reporting burden for this collection of information is estimated to average 110 hours pe response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arrington, VA 22202-4302, and to the Office, of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503. Please DO NOT RETURN your form to either of these addressess. Send completed form to the Government Issuing Contracting Officer of the Contract/PR No. listed in Block E.

A. CONTRACT LI	NE ITEM NO.	В. В	XHIBIT		C. CATEGO	RY:				*
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B. P/N: (82402) 42312D271 RETAINING NUT ASSY.									<u> </u>	
									 	
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*QUALITY ASSURANCE PROVISIONS

0734.19

C-321: SPECIFICATION:

NSN: 9Z 2840-01-132-5883 GF P/N: (82402) 42312D271 NOMEN: RETAINING NUT ASSY

Articles to be furnished hereunder shall be manufactured, tested and inspected in accordance with drawing number(82402) 42312D271 REV. "C", and all details and specifications referenced therein.

I.Quality/Inspection Requirements

.A. MIL-I-45208 applies:

B. First Article Test applies

C. Mandatory Inspection applies:

- II. Supplemental Requirements
 A. Additionally, para. 3.1-3.5, 5.1-5.2, 6.1-6.2 of MIL-Q-9858 apply.
 - B. The contractor shall identify on the process/operation sheets all manufacturing sources performing processes/operations outside of their facilities. These sheets shall not be revised or altered after the successful completion of First Article or Production Lot Testing without approval from the Engineering Support Activity (ESA) via the PCO.
 - C. The Inspection Method Sheets which list the characteristics of each item produced under the contract shall have serial number traceability to the raw material, casting, or forging.
 - D. Markings should be I/A/W MIL-STD-130 REV. "G" para. 5.3.3(a), (b), (c) and (g). Method and location shall be I/A/W drawing.

III. Mandatory Inspection Requirements:

During production, mandatory inspection is required to be accomplished by the contractor as follows:

- A. Level of Inspection (LOI).
 - 1) Critical Characteristics: 100% inspection shall apply.

- 2) Major and Minor Characteristics LOI shall be I/A/W a sampling plan acceptable to the QAR.
- B. Critical Characteristics for: P/N: (82402) 42312D271 NONE
- C. Major and Minor Characteristics
 - 1) Shall be defined by the contractor subject to QAR concurrence, unless defined on applicable drawings and associated specifications.

IV. Unless expressly provided for elsewhere in this Clause, equipment such as fixtures, jigs, dies, patterns, templates, mylars, special tooling, test equipment, or any other manufacturing aid required for the manufacture and/or testing of the subject item(s) will not be provided by the Government or any other source and is the sole responsibility of the contractor. The foregoing applies notwithstanding any reference to such equipment or the furnishing thereof that may be contained in any drawing or referenced specification.

I-961 FIRST ARTICLE TESTS REQUIRED (GOVERNMENT TESTING)

NSN: 9Z 2840-01-132-5883 GF

NOMEN: RETAINING NUT ASSEMBLY P/N: (82402) 42312D271

I. First Article Inspection/Test Criteria:

The tests to be performed under the First Article approval clause of the contract are:

A. Dimensional Check

- B. Compliance with drawing, (82402) 42312D271 REV. "C", and specifications referenced therein.
- C. Review documentation as provided under DD 1423 requirements.

In addition to the above tests, the First Article(s) to be delivered hereunder shall also be subjected to those tests which will demonstrate that the article(s) comply with contract requirements.

The contractor shall be responsible for providing necessary parts and repair of the First Article Sample(s) during testing.

- II. Samples to be submitted for testing: Quantity 2.
- III. Testing Facility:
 - A. Testing shall be performed in-house by the DCMC/QAR, at the contractor's facility
- IV. Special Instructions: The contractor shall be responsible for providing necessary parts and repair of the First Article Sample(s) during testing.
 - A. Sample is to be unpainted. Corrosive areas are to be coated with a light preservative.

- V. NOTIFICATION OF TESTING: The contractor shall notify the PCO,ACO and QAR prior to conducting First Article Tests so that the Government may witness such testing (see I-962, para. (A).
 - A. The QAR shall be present to witness all First Article Tsts.

VI. Test Report: "The test report shall be in accordance with MIL-STD-831 and shall be submitted (2 copies) via the Cognizant CAO/QAR to the PCO. The CAO/QAR shall provide comments on Form DD 1222 (2 copies) which shall be forwarded with the test report. Approval of the test report is the PCO's responsibility. Upon notification of approval/conditional approval, the ACO shall execute the DD 250 to indicate Government acceptance of the test report.

VII Disposition of First Article Sample(s)

- A. Sample(s) may be considered as production items under the contract provided the sample(s) can be refurbished to ready for issue (RFI) condition and provided the sample(s) have inspection approval of the cognizant QAR. Sample(s) may be shipped as production items only after all other units required under the contract have been provided and are ready for shipment.
- B. Pending inspection approval by the cognizant QAR, one sample shall be sent to:

NAVAL AVIATION DEPOT, NORTH ISLAND Attn: L. Tousifnant Bldg 341 San Diego, CA 92135-7058

I-962 FIRST ARTICLE APPROVAL (CONTRACTOR TESTING)

A. The contractor shall test 2 unit(s) of lot/item 0001 as specified in this contract. At least 30 calendar days before the beginning of First Article Tests, the contractor shall notify the contracting officer, in writing, of the time and location of the testing so that the Government may witness the tests.

B. The contractor shall submit the First Article Test Report within 180 calendar days from the date of this contract to:

NAVAL INVENTORY CONTROL POINT Attn: John Lambert Code 0734 700 Robbins Avenue Philadelphia, PA 19111

Marked "FIRST ARTICLE TEST REPORT: Contract NO: lot/item NO. Within 120 calendar days after the government receives the test report, the contracting officer shall notify the contractor, in writing, of the conditional approval, approval, or disapproval of the First Article. The notice of conditional approval or approval shall not relieve the contractor from complying with all requirements of the specifications and all other terms and conditions of this contract. A notice of conditional approval shall state any further action required of the contractor. A notice of disapproval shall cite reasons for the disapproval.

C. If the First Article is disapproved, the contractor, upon government request, shall repeat any or all First Article
Tests. After each request for additional tests, the contractor shall make any necessary changes, modifications, or repairs to the First Article or select another First Article for testing. All costs related to these tests are to be borne by the contractor, including any and all costs for additional tests following a disapproval. The contractor shall then conduct the tests and deliver another report to the Government under the terms and conditions and within the time specified in paragraph B above. The government reserves the right to require an equitable adjustment of the contract price for any extension of the delivery schedule, or for any additional costs to the Government related to these tests.

- D. If the contractor fails to deliver any First Article report on time, or the contracting officer disapproves any First Article, the contractor shall be deemed to have failed to make delivery within the meaning of the default clause of this contract.
- E. Unless otherwise provided in the contract, and if the approved First Article is not consumed or destroyed in testing, the contractor may deliver the approved First Article as part of the contract quantity if it meets all contract requirements for acceptance.
- F. If the government does not act within the time specified in paragraph B or C above, the contracting officer shall, upon timely written request from the contractor, equitably adjust under the changes clause of this contract the delivery or performance dates and/or the contract price, and any other contractual term affected by the delay.
- G. Before First Article Approval, the acquisition of materials or components for, or the commencement of production of, the balance of the contract quantity is at the sole risk of the contractor. Before First Article approval, the costs thereof shall not be allocable to this contract for 1) progress payments, or 2) termination settlements if the contract is terminated for the convenience of the Government.
- H. The contractor shall provide both the First Article and the production quantity at the same facility and shall submit a certification to this effect with each First Article.



DEPARTMENT OF THE NAVY

NAVAL INVENTORY CONTROL POINT

700 ROBBINS AVENUE PHILADELPHIA PA 19111-5098 5450 CARLISLE PIKE - PO BOX 2020 MECHANICSBURG PA 17055-0788

COM & FTS DSN & FXT FAX# IN REPLY REFER TO:

JUN 04 1998

4410

0734.4/NE

From: Commander, Naval Inventory Control, Point NAVICP-Phil

Commander, Defense Industrial Supply Center

Attn: DISC-OR Genny Popson

Subj: ENGINEERING SOURCE APPROVAL, RETAINING NUT

NSN: 9Z 2840-01-132-5883 P/N: 42312D271

Encl: (1) Quality Assurance Requirements

The subject item is a component of the F-18C/D Aircraft AMAD Accessory Drive Gearbox Assembly. Failure of this part would jeopardize the safety of personal and loss of the aircraft.

NAVICP has completed a review of the subject item and found The Purdy Corp (15152), Sterling Machine (64084), and Creative Precision (OF3N2) to be acceptable source of supply contingent upon adherence to the quality assurance requirements contained in enclosure (1). The enclosed quality assurance requirements shall be utilized in any resultant contract with the above sources.

The NAVICP point of contact Richard E. Schwaiger, Code 0734.4, phone (215) 697-1233, AV 442-6686.

JOHN LAMBERT

Air Vehicle/Rotary Wing

Division Head